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SAFETY DATA SHEET

#24 GREY

Section 1. Identification	on	
GHS product identifier Chemical name CAS number Other means of identification Product type	:	#24 GREY Mixture Mixture FO20027983 liquid
	stance	or mixture and uses advised against
Product use	:	Industrial applications. Plastics.
Supplier's details	:	AVIENT CORPORATION 1675 Navarre Road SW, Massillon, Ohio USA 44646
		1 330 837 8679
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. Some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		
Signal word	:	No signal word.
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Hazard statements No known significant effects or critical hazards. : **Precautionary statements** Not applicable. : Not applicable. Prevention : Not applicable. Response : Not applicable. Storage : Not applicable. Disposal : Supplemental label elements None known. : Hazards not otherwise classified None known. : Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	FO20027983

CAS number/other identifiers

Ingredient name	%	CAS number
Titanium dioxide	>= 50 - <= 75	13463-67-7
Silica, amorphous	>= 3 - <= 5	7631-86-9
Carbon black	>= 0.3 - <= 1	1333-86-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses.

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		Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable
		for breathing. Get medical attention if symptoms occur.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated
		clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. If material has been swallowed and the
		exposed person is conscious, give small quantities of water to drink.
		Do not induce vomiting unless directed to do so by medical personnel.
		Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects		
Eye contact Inhalation Skin contact Ingestion	: : :	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical att	entic	on and special treatment needed, if necessary
Notes to physician	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO ₂ . None known.
Specific hazards arising from the	:	In a fire or if heated, a pressure increase will occur and the container

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chemical Hazardous thermal decomposition products	:	may burst. Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through
For emergency responders	:	spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containment and cleaning up		
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste
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disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (2022-01-06) TWA 0.2 mg/m3 Form: respirable fraction, nanoscale particles TWA 2.5 mg/m3 Form: respirable fraction, finescale particles
Silica, amorphous	NIOSH REL (1994-06-01) TWA 6 mg/m3
Carbon black	OSHA PEL 1989 (1989-03-01) TWA 3.5 mg/m3 OSHA PEL (1993-06-30) TWA 3.5 mg/m3
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		NIOSH REL (1994-06-01) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 0.1 mgPAH/m ³ ACGIH TLV (2010-12-06) TWA 3 mg/m3 Form: Inhalable fraction
Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures Eye/face protection	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be
Other skin protection	:	approved by a specialist before handling this product. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper

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fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	:	liquid [Paste.]
Color	:	GREY
Odor	:	Not available.
Odor threshold	:	Not available.
pH	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
-	:	Not available.
Burning time	•	
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
	:	
(flammable) limits		Upper: Not available.
(flammable) limits Vapor pressure		Upper: Not available. Not available.
(flammable) limits Vapor pressure Vapor density		Upper: Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density		Upper: Not available. Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density Solubility	:	Upper: Not available. Not available. Not available. Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density Solubility Solubility in water	: : : : : : : : : : : : : : : : : : : :	Upper: Not available. Not available. Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water	: : : : : : : : : : : : : : : : : : : :	Upper: Not available. Not available. Not available. Not available. Not available. Not available.
(flammable) limits Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water Auto-ignition temperature	: : : : : : : : : : : : : : : : : : : :	Upper: Not available. Not available. Not available. Not available. Not available. Not available. Not applicable.
(flammable) limits Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water	: : : : : : : : : : : : : : : : : : : :	Upper: Not available. Not available. Not available. Not available. Not available. Not available. Not applicable. Not available.
(flammable) limits Vapor pressure Vapor density Relative density Solubility Solubility in water Partition coefficient: n- octanol/water Auto-ignition temperature Decomposition temperature	: : : : : : : : : : : : : : : : : : : :	Upper: Not available. Not available. Not available. Not available. Not available. Not available. Not applicable. Not available. Not available.

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Keep away from strong acids. Oxidizer.
Hazardous decomposition	:	Under normal conditions of storage and use, hazardous decomposition

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products

products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute tomenty	te toxicity	Acute
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Product/ingredient name	Result	Species	Dose	Exposure
Titanium oxide (TiO2)				
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h
	Dusts and mists			
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-
Carbon black				
	LD50 Oral	Rat	15,400 mg/kg	-

Conclusion/Summary

Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Silica	Eyes - Mild irritant	Rabbit	-	24 hrs	-

Conclusion/Summary	
Skin	: Mixture.Not fully tested.
Eyes	: Mixture.Not fully tested.
Respiratory	: Mixture.Not fully tested.
<u>Sensitization</u>	
Conclusion/Summary	
Skin	: Mixture.Not fully tested.
Respiratory	: Mixture.Not fully tested.
<u>Mutagenicity</u>	
Conclusion/Summary	: Mixture.Not fully tested.
Carcinogenicity	
Conclusion/Summary	: Mixture.Not fully tested.

:

Classification

Product/ingredient name	OSHA	IARC	NTP
Titanium oxide (TiO2)	-	2B	-

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Silica	-	3	-
Carbon black	-	2B	-
Ranroductive tovicity			
Reproductive toxicity			
Conclusion/Summary	:	Mixture.Not fully	tested.
Teratogenicity			
<u>10100gcincity</u>			
Conclusion/Summary	:	Mixture.Not fully	tested.
Specific target organ toxicity (s	single even	sure)	
Not available.	migie capu	<u>5ur C)</u>	
Specific target organ toxicity (1 Not available.	repeated ex	<u>(posure)</u>	
not available.			
Aspiration hazard			
Not available.			
Information on the likely route	sof :	Not available.	
exposure	5 UI •		
-			
Potential acute health effects			
Eye contact	:	No known signific	ant effects or critical hazards.
Inhalation			ant effects or critical hazards.
Skin contact	:		ant effects or critical hazards.
Ingestion	:		ant effects or critical hazards.
Symptoms related to the news	ool ahamia	al and toricalogica	l abaractoristics
Symptoms related to the physic	cai, chemic	ai and toxicologica	<u>n chai acterisucs</u>
Eye contact	:	No specific data.	
Inhalation	:	No specific data.	
Skin contact	:	No specific data.	
Ingestion	:	No specific data.	
Delayed and immediate effects	and also a	hronic offects from	short and long term exposure
Delayeu anu miniculate chects			
Short term exposure			
		NT-(1 1 1	
Potential immediate effects	:	Not available.	
Potential delayed effects	:	Not available.	
Long term exposure			
voint the obtain			
Potential immediate effects	:	Not available.	
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Potential delayed effects	:	Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects	:	No known significant effects or critical hazards. No known significant effects or critical hazards.
<u>Numerical measures of toxicity</u> <u>Acute toxicity estimates</u> N/A		
Other information	:	This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Titanium oxide (TiO2)			
	Acute LC50 > 1,000 Mg/l	Fish - Fundulus heteroclitus	96 h
	Marine water		
	Acute LC50 3 Mg/l Fresh water	Crustaceans - Ceriodaphnia	48 h
		dubia	
	Acute LC50 6.5 Mg/l Fresh	Daphnia - Daphnia pulex	48 h
	water		
Carbon black			
	Acute EC50 37.563 Mg/l Fresh	Daphnia - Daphnia magna	48 h
	water		

Conclusion/Summary

: Not available.

Persistence and degradability

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Conclusion/Summary	:	Not available.
Bioaccumulative potential Not available.		
<u>Mobility in soil</u>		
Soil/water partition coefficient (KOC)	:	Not available.
Other adverse effects	:	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

International Water IMO/IMDG	: Consult mode specific transport rules
International Air ICAO/IATA	: Consult mode specific transport rules
U.S.DOT 49CFR Ground/Air/Water	: Not regulated for transportation.

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Section 15. Regulatory information

U.S. Federal regulations	:	United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Not listed
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor Chemicals)	:	Not listed
DEA List II Chemicals (Essential	:	Not listed

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Chemicals)

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

No products were found.

Name	%	Classification
Titanium oxide (TiO2)	>= 50 - <= 75	CARCINOGENICITY - Category 2
Silica	>= 3 - <= 5	EYE IRRITATION - Category 2B
Carbon black	>= 0.3 - <= 1	CARCINOGENICITY - Category 2

Not applicable.

State regulations	
Massachusetts	: The following components are listed: Titanium dioxide Silica, amorphous
New York	: None of the components are listed.
New Jersey	: The following components are listed: Titanium dioxide Carbon black
Pennsylvania	: The following components are listed: Titanium dioxide
	Silica, amorphous
	Aluminum hydroxide

California Prop. 65

WARNING: This product can expose you to chemicals including Titanium dioxide, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level

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Titanium dioxide	-	-
Carbon black	-	-

United States inventory (TSCA 8b)	:	All components are active or exempted.
Canada inventory	:	All components are listed or exempted.
<u>International regulations</u> Inventory list		
Australia	:	All components are listed or exempted.
Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Eurasian Economic Union	:	Russian Federation inventory: Not determined.
Japan	:	Japan inventory (CSCL): All components are listed or exempted.
		Japan inventory (ISHL): Not determined.
New Zealand	:	All components are listed or exempted.
Philippines	:	Not determined.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted. All components are listed or
		exempted.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.
Viet Nam	:	Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. <u>History</u>

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Date of previous issue	:	02/04/2016
Version	:	1.3
Key to abbreviations	:	ATE = Acute Toxicity Estimate
•		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.