

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****14755-02 EXPE8500 TAN 3243**Version Number 1.3
Revision Date 10/23/2012Page 1 of 8
Print Date 11/6/2012**1. PRODUCT AND COMPANY IDENTIFICATION****POLYONE CORPORATION**
33587 Walker Road, Avon Lake, OH 44012

Telephone : 1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure
number or accident).

Product name : 14755-02 EXPE8500 TAN 3243
Product code : VC10006162
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

| Components | CAS-No. | Weight percent |
|---|------------|----------------|
| Manganese antimony titanium brown rutile (C.I. Pigment Yellow 164) | 68412-38-4 | 1 - 5 |
| Calcium carbonate | 1317-65-3 | 1 - 5 |
| Calcium stearate | 1592-23-0 | 1 - 5 |
| Rutile, antimony chromium buff | 68186-90-3 | 1 - 5 |
| Titanium dioxide | 13463-67-7 | 5 - 10 |

3. HAZARDS IDENTIFICATION**EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or processing. The end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

POTENTIAL HEALTH EFFECTS**Routes of Exposure:** : Inhalation, Ingestion, Skin contact**Acute exposure**

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.
Ingestion : May be harmful if swallowed.
Eyes : Resin particles, like other inert materials, are mechanically irritating to

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Skin : eyes.
: Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

**Medical Conditions
Aggravated by Exposure:** : None known.

4. FIRST AID MEASURES

Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.

Ingestion : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.

Eyes : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIREFIGHTING MEASURES

Flash point : not applicable

Flammable Limits
Upper explosion limit : not applicable
Lower explosion limit : not applicable
Auto-ignition temperature : Not applicable
Suitable extinguishing media : Carbon dioxide blanket, Water spray, Dry powder, Foam.

Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

Unusual Fire/Explosion Hazards : May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.

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Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.

7. HANDLING AND STORAGE

Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.

Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection : No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.

Eye/Face Protection : Safety glasses with side-shields

Hand protection : Protective gloves

Skin and body protection : Long sleeved clothing

Additional Protective Measures : Safety shoes

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). It is unlikely, under normal working conditions with adequate ventilation, that the exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

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| Components | Value | Exposure time | Exposure type | List: |
|--|-----------|-----------------------------------|----------------------|----------|
| Manganese antimony titanium brown rutile (C.I. Pigment Yellow 164) | 1 mg/m3 | Recommended exposure limit (REL): | Fume. as Mn | NIOSH |
| | 3 mg/m3 | Short Term Exposure Limit (STEL): | Fume. as Mn | NIOSH |
| | 5 mg/m3 | Ceiling Limit Value: | as Mn | OSHA Z1 |
| | 5 mg/m3 | Ceiling Limit Value: | as Mn | OSHA Z1A |
| | 0.5 mg/m3 | Time Weighted Average (TWA): | as Sb | ACGIH |
| | 0.5 mg/m3 | Recommended exposure limit (REL): | as Sb | NIOSH |
| | 0.5 mg/m3 | PEL: | as Sb | OSHA Z1 |
| | 0.5 mg/m3 | Time Weighted Average (TWA): | as Sb | OSHA Z1A |
| Calcium carbonate | 0.5 mg/m3 | Time Weighted Average (TWA): | as Sb | MX OEL |
| | 5 mg/m3 | PEL: | Respirable fraction. | OSHA Z1 |
| | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |
| | 10 mg/m3 | Time Weighted Average (TWA): | | MX OEL |
| Calcium stearate | 20 mg/m3 | Short Term Exposure Limit (STEL): | | MX OEL |
| | 10 mg/m3 | Time Weighted Average (TWA): | | ACGIH |
| Rutile, antimony chromium buff | 0.5 mg/m3 | Recommended exposure limit (REL): | as Cr | NIOSH |
| | 0.5 mg/m3 | PEL: | as Cr | OSHA Z1 |
| | 0.5 mg/m3 | Time Weighted Average (TWA): | as Sb | ACGIH |
| | 0.5 mg/m3 | Recommended exposure limit (REL): | as Sb | NIOSH |
| | 0.5 mg/m3 | PEL: | as Sb | OSHA Z1 |
| | 0.5 mg/m3 | Time Weighted Average (TWA): | as Sb | OSHA Z1A |
| | 0.5 mg/m3 | Time Weighted Average (TWA): | as Sb | MX OEL |
| Titanium dioxide | 10 mg/m3 | Time Weighted Average (TWA): | | ACGIH |
| | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |
| | 10 mg/m3 | Time Weighted Average (TWA): | Total dust. | OSHA Z1A |
| | 10 mg/m3 | Time Weighted Average (TWA): | as Ti | MX OEL |
| | 20 mg/m3 | Short Term Exposure Limit (STEL): | as Ti | MX OEL |

9. PHYSICAL AND CHEMICAL PROPERTIES

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| | | | |
|---------------------|-------------------|------------------|-------------------|
| Form | : solid | Evaporation rate | : Not applicable |
| Appearance | : pellets, powder | Specific Gravity | : Not determined |
| Colour | : TAN | Bulk density | : Not established |
| Odour | : very faint | Vapour pressure | : not applicable |
| Melting point/range | : Not determined | Vapour density | : not applicable |
| Boiling Point: | : not applicable | pH | : not applicable |
| Water solubility | : insoluble | | |

10. STABILITY AND REACTIVITY

| | |
|----------------------------------|--|
| Stability | : The product is stable if stored and handled as prescribed. |
| Hazardous Polymerization | : Will not occur. |
| Conditions to avoid | : Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat. |
| Incompatible Materials | : Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing. |
| Hazardous decomposition products | : Carbon dioxide (CO ₂), carbon monoxide (CO), oxides of nitrogen (NO _x), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride. |

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|------------|--|------------------|---------------------------------|
| 68412-38-4 | Manganese antimony titanium brown rutile (C.I. Pigment Yellow 164) | Irritant | Eyes, Skin. |
| 1317-65-3 | Calcium carbonate | Irritant | Eyes, Skin. |
| | | Systemic effects | Eyes, Skin, Respiratory system. |
| 68186-90-3 | Rutile, antimony chromium buff | Irritant | Eyes, Skin, Respiratory system. |
| 13463-67-7 | Titanium dioxide | Systemic effects | Respiratory system. |

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

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| CAS-No. | Chemical Name | Route | Value | Species |
|-----------|------------------|-----------|------------|---------|
| 1592-23-0 | Calcium stearate | Oral LD50 | > 10 gm/kg | rat |

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

| CAS-No. | Chemical Name | OSHA | IARC | NTP |
|------------|------------------|------|------|-----|
| 13463-67-7 | Titanium dioxide | no | 2B | no |

IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

12. ECOLOGICAL INFORMATION

- Persistence and degradability : Not readily biodegradable.
- Environmental Toxicity : Adverse ecological impact is not known or expected under normal use.
- Bioaccumulation Potential : no data available
- Additional advice : not applicable

13. DISPOSAL CONSIDERATIONS

- Product : Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

- U.S. DOT Classification : Not regulated for transportation.
- ICAO/IATA : Not regulated for transportation.
- IMO/IMDG (maritime) : Not regulated for transportation.

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15. REGULATORY INFORMATION

US Regulations:

- OSHA Status : Classified as hazardous based on components.
- TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California Proposition : Not applicable
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SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

| Chemical Name | CAS-No. | Weight percent |
|--|------------|----------------|
| MANGANESE COMPOUNDS MANGANESE COMPOUNDS ANTIMONY COMPOUNDS | 68412-38-4 | 0.10 - 1.00 |
| CHROMIUM III COMPOUNDS CHROMIUM III COMPOUNDS ANTIMONY COMPOUNDS CHROMIUM COMPOUNDS | 68186-90-3 | 1.00 - 5.00 |
| CHROMIUM III COMPOUNDS CHROMIUM COMPOUNDS | 12737-27-8 | 0.10 - 1.00 |

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

| Chemical Name | CAS-No. | Weight percent | NPRI ID# |
|--|------------|----------------|----------|
| Aluminum oxide | 1344-28-1 | 0.10 - 1.00 | |
| Manganese antimony titanium brown rutile (C.I. Pigment Yellow 164) | 68412-38-4 | 0.10 - 1.00 | |
| | | 0.10 - 1.00 | |
| Rutile, antimony chromium buff | 68186-90-3 | 1.00 - 5.00 | |
| Iron chromite brown spinel | 12737-27-8 | 0.10 - 1.00 | |

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WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

| CAS-No. |
|------------|
| 68412-38-4 |
| 68186-90-3 |

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS : Not determined
China IECS : Not determined
Europe EINECS : Listed
Japan ENCS : Not determined
Korea KECI : Not determined
Philippines PICCS : Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.